

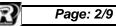
Material Safety Data Sheet

| WHMIS (Pictograms) | WHMIS (Classification) | Personal protective equipment | |
|--------------------|--|-------------------------------|--|
| igoplus | Class D-2A: Material causing other toxic effects (Very toxic). | | |

| Section 1. Product and Company Identification | | | | |
|---|--|--------------------------------------|--|--|
| Product name / Trade name | avy duty Antifreeze/ Coolant purple | Associated Product's Item Code | WIP-16280 | |
| Synonym | Not available. | CAS# | Not applicable. | |
| Chemical family | Glycol. | Validation date | 2/16/2009. | |
| Chemical formula | Not applicable. | Print date | 2/16/2009. | |
| Manufacturer | Recochem Inc. 850 Montee de Liesse Montreal, Quebec H4T 1P4 (514) 341-3550 www.recochem.com | emergency Comn Affairs | hem Inc. nunications and Regulatory Department 878-5544 | |
| Material uses | Industrial applications: Coolant and antifreeze formulations. | | | |

| Emergency Overview | MAY CAUSE TARGET ORGAN DAMAGE, BASED ON ANIMAL DATA. | | | |
|-----------------------------------|--|--|--|--|
| | May cause target organ damage, based on animal data. | | | |
| Potential Acute Health Effects | See section 11 for more detailed information on health effects and symptoms. | | | |
| | Toxic by ingestion. May cause abdominal discomfort or pain, nausea, vomiting, dizziness, central nervous system effects and coma. Cardiac failure, pulmonary edema and severe kidney damage may develop. May cause mild eye irritation. May cause mild skin irritation. Unlikely to be inhaled because of physical characteristics, however, heated material may produce vapours, which may cause irritation to lungs if inhaled excessively. Inhalation, particularly of mist, may cause irritation of the nose and throat with headache. High vapour concentrations may produce nausea, vomiting, headache, dizziness and irregular eye movement. | | | |
| Note to Physician | The signs and symptoms in ethylene glycol poisoning are those of metabolic acidosis, central nervous system depression and kidney injury. Clinical chemistry may reveal anion-gap metabolic acidosis and uremia. Treatment with ethanol to inhibit the metabolism of glycol to oxalate. Early administration of ethanol may counter the toxic effects of ethylene glycol (cardiopulmonary effects attributed to metabolic acidosis and renal damage). Hemodialysis or peritoneal dialysis have been of benefit Pre-existing respiratory and skin disorders may be aggravated by over-exposure to this product. Treat symptomatically and supportively. | | | |





Validated on 2/16/2009. purple

Section 3. Composition, information on ingredients

<u>Canada</u>

<u>Name</u> **CAS** number <u>%</u> ethanediol 107-21-1 90 - 99

There are no ingredients or additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

| Section 4. First | aid measures |
|--------------------|--|
| Eye contact | Immediately flush eyes with plenty of water for at least 60 minutes, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs. |
| Skin contact | Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse. |
| Inhalation | Move exposed person to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. |
| Ingestion | Wash out mouth with water. Remove dentures if any. Move exposed person to fresh air. Keep person warm and at rest. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. |
| Notes to physician | See section 2 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. |

| Section 5. Fire fighting measures | | | |
|--------------------------------------|--|--|--|
| Products of combustion | Decomposition products may include the following materials: carbon oxides | | |
| Fire-fighting media and instructions | Use an extinguishing agent suitable for the surrounding fire. | | |
| Fire Hazards | Emits acrid smoke and irritating fumes when heated to decomposition. May be combustible at high temperature. | | |
| Explosion Hazards | Not a product presenting risks of explosion. | | |

| Validated on 2/1 |
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Heavy duty Antifreeze/ Coolant purple



Page: 3/9

Section 6. Accidental release measures

Small spill and leak

Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble or absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal

Large spill and leak

Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 for emergency contact information and section 13 for waste disposal.

Section 7. Handling and Storage

Handling

Put on appropriate personal protective equipment (see section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Do not breathe vapor or mist. Do not ingest. Avoid contact with eyes, skin and clothing. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Storage

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls, personal protection

Engineering controls

No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protection

Eyes Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. Recommended: splash goggles

Body Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hands Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. >8 hours (breakthrough time): nitrile rubber

Product name

Exposure limits

Canada

ethanediol

ACGIH (Canada, 2003). CEIL: 100 mg/m³

CA Alberta Provincial (Canada, 10/2006).

15 min OEL: 100 mg/m³ 15 minute(s). Form: aerosol CA British Columbia Provincial (Canada, 7/2007). STEL: 100 mg/m³ 15 minute(s). Form: Aerosol TWA: 10 mg/m³ 8 hour(s). Form: Particulate

| Validated on 2/16/2009. | Heavy duty Antifreeze/ Coolant Page: 4/9 purple | | | |
|-------------------------|---|--|--|--|
| | STEL: 20 mg/m³ 15 minute(s). Form: Particulate | | | |
| | STEL: 50 ppm 15 minute(s). Form: Vapour | | | |
| | CA Ontario Provincial (Canada, 3/2007). | | | |
| | CEV: 100 mg/m³ | | | |
| | CA Quebec Provincial (Canada, 12/2006). | | | |
| | STEV: 50 ppm 15 minute(s). Form: vapour and mist | | | |
| | STEV: 127 mg/m ³ 15 minute(s). Form: vapour and mist | | | |
| <u>United States</u> | | | | |
| ethanediol | ACGIH TLV (United States, 1/2007). | | | |
| | C: 100 mg/m³ Form: Aerosol | | | |
| | OSHA PEL 1989 (United States, 3/1989). | | | |
| | CEIL: 50 ppm | | | |
| | CEIL: 125 mg/m ³ | | | |

| Section 9. Physica | al and chemical properties | | |
|--|---|---------------------|--|
| Physical State and Appearance | Clear viscous liquid. | Odour | Odourless. |
| Molecular weight | 62.07 g/mole | Taste | Sweet. |
| pН | Not available. | Colour | Purple. |
| Boiling/condensation point | t 197°C (386.6°F) | Volatility | 0% (w/w). |
| Melting/freezing point | -13°C (8.6°F) | Evaporation rate | 0.01 compared to Butyl acetate. |
| Relative density | 1.12 to 1.15 | Odour Threshold | Not available. |
| Vapour Pressure | 0.06 mm of Hg (@ 20°C) | Viscosity | Not available. |
| Vapour Density | 2.1 (Air = 1) | Solubility | Soluble in water, methanol, diethyl ether. |
| VOC Content | 1115 (g/l). | Other Properties | Not available. |
| The product is: | May be combustible at high temperature. | | |
| Auto-ignition temperature | 400°C (752°F) | | |
| Flash Point | Values for 100% EG Closed cup: 116°C (240.8°F) [Tagliabue.] Open cup: 115.6°C (240.1°F) [Cleveland] | | |
| Flammable limits | Lower: 3.2% Upper: 15.3% | | |
| Fire hazards in the presence of various substances | Non-flammable in the presence of the foll and shocks and mechanical impacts | owing materials or | conditions: open flames, sparks and static discharge, heat |



Heavy duty Antifreeze/ Coolant purple

Page: 5/9

| Section 10. Stability and reactivity | | | |
|---|---|--|--|
| Stability | The product is stable. Under normal conditions of storage and use, hazardous polymerization will not occur. | | |
| Conditions of instability | No additional remark. | | |
| Incompatibility with various substances | Reactive with oxidizing agents, acids, alkalis. | | |
| Hazardous decompositi products | On Under normal conditions of storage and use, hazardous decomposition products should not be produced. | | |

Validated on 2/16/2009.

| Section 11. Toxicolog | gical Inform | nation | | | |
|------------------------------------|---------------|-------------------------|----------|------------|-------------|
| Canada | | | | | |
| Acute toxicity | | | | | |
| Product/ingredient name | | Result | Species | Dose | Exposure |
| ethanediol | | LD50 Dermal | Rabbit | 9500 mg/kg | - |
| | | LD50 Dermal | Rabbit | 9530 uL/kg | - |
| | | LD50 Intraperitoneal | Rat | 5010 mg/kg | - |
| | | LD50 Intravenous | Rat | 3260 mg/kg | - |
| | | LD50 Oral | Rat | 4700 mg/kg | - |
| | | LD50 Oral | Rat | 4000 mg/kg | - |
| | | LD50 Subcutaneous | Rat | 2800 mg/kg | - |
| | | LD50 Unreported | Rat | 13 g/kg | - |
| | | LDLo | Rat | 3300 mg/kg | - |
| | | Intramuscular | | | |
| | | LDLo Intravenous | | 2800 mg/kg | - |
| | | LDLo Intramuscular | Rat | 3300 mg/kg | - |
| | | TDLo Oral | Rat | 1110 mg/kg | _ |
| | | TDLo Oral | Rat | 5000 mg/kg | _ |
| | | TDLo Oral | Rat | 120 mg/kg | - |
| | | TDLo Oral | Rat | 1000 mg/kg | - |
| | | TDLo Subcutaneous | Rat | 3000 mg/kg | - |
| Conclusion/Summary | : Toxic for h | numans or animal life. | | | |
| Chronic toxicity | | | | | |
| Conclusion/Summary | : Not availa | ble. | | | |
| <u>Carcinogenicity</u> | | | | | |
| Conclusion/Summary | : Exposure | can cause dermatitis | | | |
| Classification | | | | | |
| Product/ingredient name ethanediol | | ACGIH IARC A4 - | EPA - | NIOSH NTF | P OSHA - |
| Mutagenicity | | | | | |
| Conclusion/Summary | : Not availa | ble. | | | |
| Continued on next page | 9 | | | | |
| , , | | | | | |

Validated on 2/16/2009.

Heavy duty Antifreeze/ Coolant purple

Teratogenicity

Conclusion/Summary: Not available.

Reproductive toxicity

Conclusion/Summary: Not available.

Section 12. Ecological information

For accidental discharges into the environment, see Section 6:"Accidental Release Measures" for suggested instructions.

Environmental effects

: This product shows a low bioaccumulation potential.

<u>Canada</u>

Aquatic ecotoxicity

| Aquatic ecotoxicity | | | | |
|------------------------------------|-------------------------|---|------------------------------------|-------------------------|
| Product/ingredient name ethanediol | Test Daphnia. | Result Acute EC50 >100 mg/L | Species Daphnia | Exposure 4 hours |
| | Algae. | Acute IC50 >100 mg/L | Algae | 1 hours |
| | Fish. | Acute LC50 >100 mg/L | Fish | 24 hours |
| | - | Acute LC50 27540 mg/L Fresh water | Fish - Lepomis macrochirus | 96 hours |
| | - | Acute LC50 >100 ml/L Fresh water | Fish - Lepomis macrochirus | 96 hours |
| | - | Acute LC50 41 to 47 ml/L Fresh water | Fish - Oncorhynchus mykiss | 96 hours |
| | - | Acute LC50 16 to 18 ml/L Fresh water | Fish - Oncorhynchus mykiss | 96 hours |
| | - | Acute LC50 >18500 mg/L Fresh water | Fish - Oncorhynchus mykiss | 96 hours |
| | - | Acute LC50 10500000 to 12700000 ug/L Fresh water | Daphnia - Ceriodaphnia dubia | 48 hours |
| | - | Acute LC50 10000000 to 12300000 ug/L Fresh water | Daphnia - Ceriodaphnia dubia | 48 hours |
| | - | Acute LC50 >10000000 ug/L Fresh water | Fish - Pimephales promelas | 96 hours |
| | - | Acute LC50 >10000000 ug/L Fresh water | Daphnia - Daphnia magna | 48 hours |
| | - | Acute LC50 8050000 ug/L | Fish - Pimephales promelas | 96 hours |

| Validated on 2/16/2009. | Heavy (| Heavy duty Antifreeze/ Coolant | | | |
|-------------------------------------|------------------|--|------------------------------------|----------|--|
| | purple | | | | |
| | - | Fresh water Acute LC50 6900000 to 8800000 ug/L Fresh water | Daphnia - Ceriodaphnia dubia | 48 hours | |
| | - | Acute LC50 49000000 to 60000000 ug/L Fresh water | Fish - Pimephales promelas | 96 hours | |
| | - | Acute LC50 22600000 to 26500000 ug/L Fresh water | Daphnia - Ceriodaphnia dubia | 48 hours | |
| | - | Acute LC50 25500000 to 29800000 ug/L Fresh water | Daphnia - Ceriodaphnia dubia | 48 hours | |
| | - | Acute LC50 13900000 to 16600000 ug/L Fresh water | Daphnia - Ceriodaphnia dubia | 48 hours | |
| | - | Acute LC50 13140000 ug/L Fresh water | Daphnia - Ceriodaphnia dubia | 48 hours | |
| | - | Chronic NOEC 11610000 ug/L Fresh water | Daphnia - Ceriodaphnia dubia | 48 hours | |
| | - | Chronic NOEC 24000000 ug/L Fresh water | Daphnia - Ceriodaphnia dubia | 48 hours | |
| onclusion/Summary odegradability | : Not available. | | | | |
| Conclusion/Summary | : Not available. | | | | |

Section 13. Disposal considerations

Waste information

The generation of waste should be avoided or minimized wherever possible. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

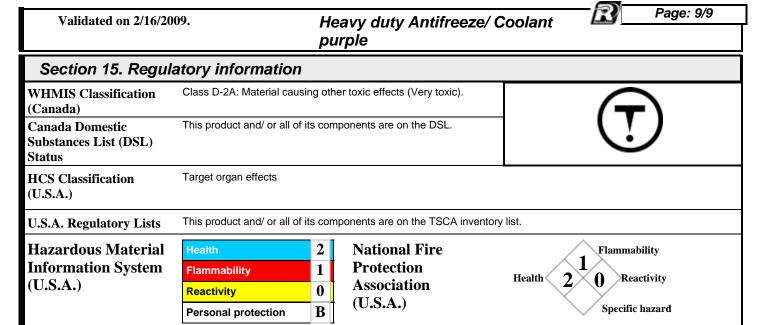
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Heavy duty Antifreeze/ Coolant purple



Page: 8/9

| Section 14. Trans | port information | |
|--|--|---|
| Canada TDG Classification | on | |
| Class | Not a TDG-controlled material. | No proceed (handling and hazard label) regured. |
| Subsidiary class | - | |
| Proper Shipping Name (Canada) TDG | Not applicable. | |
| UN number | Not applicable. | |
| Packing Group | Not applicable. | |
| Special provisions | Not applicable. | |
| IMDG Classification | | No placed thenting and hazartiselst required. |
| Class | Not controlled under IMDG. | |
| Subsidiary class | Not applicable. | |
| Proper Shipping Name IMDG | Not applicable. | |
| UN number | Not applicable. | No placed (handing and hazard label) required. |
| Packing Group | Not applicable. | |
| Marine pollutant | Not a pollutant. | |
| Special provisions | Not applicable. | |
| United States DOT (Class | ification) | |
| Class | Class 9: Miscellaneous hazardous material. | A |
| Subsidiary class | - | 41111 |
| Proper Shipping Name (United States) DOT | Environmentally hazardous substance, liquid, n.o.s. (Ethylene glycol) | 9 |
| UN number | UN 3082 | |
| Packing Group | III | |
| Special provisions | In single containers of 5000 lbs capacity or less this product is exempt from DOT regulations (not regulated). Does not require label or placards. Reportable Quantity (RQ)= 5000 lbs (2268 kg) (as ethylene glycol) For bulk shipments equal to or greater than Reportable Quantity (RQ), please adhere to classification as outlined in DOT Classification section. | |
| International Air Transport Association (IATA) | For air shipment classification and associated regulation IATA Dangerous Goods Regulations. | ons, please refer to the latest edition of |



Section 16. Other information

Validated and verified by Compliance and Technical Information Manager on 2/16/2009 ph.# 905-878-5544

Printed 2/16/2009.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

MSDS are available at www.recochem.com



Material Safety Data Sheet

| WHMIS (Pictograms) | WHMIS (Classification) | Personal protective equipment |
|--------------------|--|-------------------------------|
| (T) | Class D-2A: Material causing other toxic effects (Very toxic). | |

| Section 1. Product and Company Identification | | | | | |
|---|---|---------------------------------|------|---|--|
| name / | Heavy duty Antifreeze/ Coolant purple 50-50 | Associated Product's Code | | WIP-16280-50 | |
| Synonym | Not available. | CAS# | | Not applicable. | |
| Chemical famil | y Glycol. | Validation | date | 2/16/2009. | |
| Chemical form | ula Not applicable. | Print date | | 2/16/2009. | |
| Manufacturer | Recochem Inc. 850 Montee de Liesse Montreal, Quebec H4T 1P4 (514) 341-3550 www.recochem.com | In case of emergency | | unications and Regulatory Department | |
| Material uses | Industrial applications: Coolant and antifreeze formulations. | | | | |

| E | |
|-----------------------------------|--|
| Emergency Overview | MAY CAUSE TARGET ORGAN DAMAGE, BASED ON ANIMAL DATA. |
| | May cause target organ damage, based on animal data. |
| Potential Acute Health Effects | See section 11 for more detailed information on health effects and symptoms. |
| | Toxic by ingestion. May cause abdominal discomfort or pain, nausea, vomiting, dizziness, central nervous system effects and coma. Cardiac failure, pulmonary edema and severe kidney damage may develop. May cause mild eye irritation. May cause mild skin irritation. Unlikely to be inhaled because of physical characteristics, however, heated material may produce vapours, which may cause irritation to lungs if inhaled excessively. Inhalation, particularly of mist, may cause irritation of the nose and throat with headache. High vapour concentrations may produce nausea, vomiting, headache, dizziness and irregular eye movement. |
| Note to Physician | The signs and symptoms in ethylene glycol poisoning are those of metabolic acidosis, central nervous system depression and kidney injury. Clinical chemistry may reveal anion-gap metabolic acidosis and uremia. Treatment with ethanol to inhibit the metabolism of glycol to oxalate. Early administration of ethanol may counter the toxic effects of ethylene glycol (cardiopulmonary effects attributed to metabolic acidosis and renal damage). Hemodialysis or peritoneal dialysis have been of benefit Pre-existing respiratory and skin disorders may be aggravated by over-exposure to this product. Treat symptomatically and supportively. |



3)

Page: 2/9

Section 3. Composition, information on ingredients

Canada

Validated on 2/16/2009.

NameCAS number%ethanediol107-21-150

There are no ingredients or additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

| Section 4. First | aid measures |
|--------------------|--|
| Eye contact | Immediately flush eyes with plenty of water for at least 60 minutes, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs. |
| Skin contact | Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse. |
| Inhalation | Move exposed person to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. |
| Ingestion | Wash out mouth with water. Remove dentures if any. Move exposed person to fresh air. Keep person warm and at rest. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. |
| Notes to physician | See section 2 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. |

| Section 5. Fire fighting measures | | | | |
|--------------------------------------|--|--|--|--|
| Products of combustion | Decomposition products may include the following materials: carbon oxides | | | |
| Fire-fighting media and instructions | Use an extinguishing agent suitable for the surrounding fire. | | | |
| Fire Hazards | Emits acrid smoke and irritating fumes when heated to decomposition. May be combustible at high temperature. | | | |
| Explosion Hazards | Not a product presenting risks of explosion. | | | |

Validated on 2/16/2009.

Heavy duty Antifreeze/ Coolant purple 50-50



Page: 3/9

Section 6. Accidental release measures

Small spill and leak

Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble or absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal

Large spill and leak

Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 for emergency contact information and section 13 for waste disposal.

Section 7. Handling and Storage

Handling

Put on appropriate personal protective equipment (see section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Do not breathe vapor or mist. Do not ingest. Avoid contact with eyes, skin and clothing. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Storage

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls, personal protection

Engineering controls

No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protection

Eyes Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. Recommended: splash goggles

Body Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hands Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. >8 hours (breakthrough time): nitrile rubber

Product name

Exposure limits

Canada

ethanediol

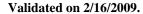
ACGIH (Canada, 2003). CEIL: 100 mg/m³

CA Alberta Provincial (Canada, 10/2006).

15 min OEL: 100 mg/m³ 15 minute(s). Form: aerosol CA British Columbia Provincial (Canada, 7/2007). STEL: 100 mg/m³ 15 minute(s). Form: Aerosol TWA: 10 mg/m³ 8 hour(s). Form: Particulate

| Validated on 2/16/2009. | Heavy duty Antifreeze/ Coolant Page: purple 50-50 | 4/9 |
|-------------------------|--|-----|
| | STEL: 20 mg/m³ 15 minute(s). Form: Particulate STEL: 50 ppm 15 minute(s). Form: Vapour CA Ontario Provincial (Canada, 3/2007). CEV: 100 mg/m³ CA Quebec Provincial (Canada, 12/2006). STEV: 50 ppm 15 minute(s). Form: vapour and mist STEV: 127 mg/m³ 15 minute(s). Form: vapour and mist | |
| <u>United States</u> | | |
| ethanediol | ACGIH TLV (United States, 1/2007). C: 100 mg/m³ Form: Aerosol OSHA PEL 1989 (United States, 3/1989). CEIL: 50 ppm CEIL: 125 mg/m³ | |

| Section 9. Physica | al and chemical properties | | |
|--|---|---------------------|--|
| Physical State and Appearance | Clear viscous liquid. | Odour | Odourless. |
| Molecular weight | 62.07 g/mole | Taste | Sweet. |
| pН | Not available. | Colour | Purple. |
| Boiling/condensation poin | t 197°C (386.6°F) | Volatility | 0% (w/w). |
| Melting/freezing point | -37°C (-34.6°F) | Evaporation rate | 0.01 compared to Butyl acetate. |
| Relative density | 1.12 to 1.15 | Odour Threshold | Not available. |
| Vapour Pressure | 0.06 mm of Hg (@ 20°C) | Viscosity | Not available. |
| Vapour Density | 2.1 (Air = 1) | Solubility | Soluble in water, methanol, diethyl ether. |
| VOC Content | 1115 (g/l). | Other Properties | Not available. |
| The product is: | May be combustible at high temperature. | | |
| Auto-ignition temperature | Not available. | | |
| Flash Point | Not applicable. | | |
| Flammable limits | Not available. | | |
| Fire hazards in the presence of various substances | Non-flammable in the presence of the foll and shocks and mechanical impacts | owing materials o | r conditions: open flames, sparks and static discharge, heat |



Heavy duty Antifreeze/ Coolant purple 50-50



Page: 5/9

| Section | 10. | Stability | and | reactivity |
|---------|-----|-----------|-----|------------|
|---------|-----|-----------|-----|------------|

Stability The product is stable. Under normal conditions of storage and use, hazardous polymerization will not occur.

Conditions of instability No additional remark.

Incompatibility with

Reactive with oxidizing agents, acids, alkalis.

various substances

Hazardous decomposition

products

Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

Section 11. Toxicological Information

| · - | _ | | _ |
|-----|-------|---|---|
| | | | |
| Ĵa | - | u | - |
| | | | |

Acute toxicity

| Result | Species | Dose | Exposure |
|------------------|--|---|--|
| LD50 Dermal | Rabbit | 9500 mg/kg | - |
| LD50 Dermal | Rabbit | 9530 uL/kg | - |
| LD50 | Rat | 5010 mg/kg | - |
| Intraperitoneal | | | |
| LD50 Intravenous | Rat | 3260 mg/kg | - |
| LD50 Oral | Rat | 4700 mg/kg | - |
| LD50 Oral | Rat | 4000 mg/kg | - |
| LD50 | Rat | 2800 mg/kg | - |
| Subcutaneous | | | |
| LD50 Unreported | Rat | 13 g/kg | - |
| LDLo | Rat | 3300 mg/kg | - |
| Intramuscular | | | |
| LDLo Intravenous | Rat | 2800 mg/kg | - |
| LDLo | Rat | 3300 mg/kg | - |
| Intramuscular | | | |
| TDLo Oral | Rat | 1110 mg/kg | - |
| TDLo Oral | Rat | 5000 mg/kg | - |
| TDLo Oral | Rat | 120 mg/kg | - |
| TDLo Oral | Rat | 1000 mg/kg | - |
| TDLo | Rat | 3000 mg/kg | - |
| Subcutaneous | | | |
| | LD50 Dermal LD50 Dermal LD50 Intraperitoneal LD50 Intravenous LD50 Oral LD50 Oral LD50 Subcutaneous LD50 Unreported LDL0 Intramuscular LDLo Intravenous LDL0 Intramuscular TDL0 Oral | LD50 Dermal Rabbit LD50 Dermal Rabbit LD50 Rat Intraperitoneal LD50 Intravenous Rat LD50 Oral Rat LD50 Oral Rat LD50 Rat Subcutaneous LD50 Unreported Rat LDL0 Rat Intramuscular LDLo Intravenous Rat LDLo Rat Intramuscular LDLO Rat Intramuscular TDLO Oral Rat | LD50 Dermal Rabbit 9500 mg/kg LD50 Dermal Rabbit 9530 uL/kg LD50 Rat 5010 mg/kg Intraperitoneal LD50 Intravenous Rat 3260 mg/kg LD50 Oral Rat 4700 mg/kg LD50 Oral Rat 2800 mg/kg LD50 Rat 2800 mg/kg Subcutaneous Subcutaneous LD50 Unreported Rat 13 g/kg LDLo Rat 3300 mg/kg Intramuscular LDLo Intravenous Rat 2800 mg/kg LDLo Rat 3300 mg/kg Intramuscular TDLo Oral Rat 1110 mg/kg TDLo Oral Rat 5000 mg/kg TDLo Oral Rat 120 mg/kg TDLo Oral Rat 1000 mg/kg TDLo Oral Rat 1000 mg/kg TDLo Oral Rat 3000 mg/kg |

Conclusion/Summary: Toxic for humans or animal life.

Chronic toxicity

Conclusion/Summary: Not available.

Carcinogenicity

Conclusion/Summary: Exposure can cause dermatitis.

Classification

 Product/ingredient name
 ACGIH
 IARC
 EPA
 NIOSH
 NTP
 OSHA

 ethanediol
 A4

Mutagenicity

Conclusion/Summary: Not available.

Validated on 2/16/2009. Heavy duty Antifreeze/ Coolant purple 50-50

Page: 6/9

Teratogenicity

Conclusion/Summary

Reproductive toxicity

: Not available.

Conclusion/Summary

: Not available.

Section 12. Ecological information

For accidental discharges into the environment, see Section 6:"Accidental Release Measures" for suggested instructions.

Environmental effects

: This product shows a low bioaccumulation potential.

<u>Canada</u>

Aquatic ecotoxicity

| Product/ingredient name | Test | Result | Species | Exposure |
|-------------------------|----------|---|------------------------------------|----------|
| ethanediol | Daphnia. | Acute EC50 >100 mg/L | | 4 hours |
| | Algae. | Acute IC50 >100 mg/L | Algae | 1 hours |
| | Fish. | Acute LC50 >100 mg/L | Fish | 24 hours |
| | - | Acute LC50 27540 mg/L Fresh water | Fish - Lepomis macrochirus | 96 hours |
| | - | Acute LC50 >100 ml/L Fresh water | Fish - Lepomis macrochirus | 96 hours |
| | - | Acute LC50 41 to 47 ml/L Fresh water | Fish - Oncorhynchus mykiss | 96 hours |
| | - | Acute LC50 16 to 18 ml/L Fresh water | Fish - Oncorhynchus mykiss | 96 hours |
| | - | Acute LC50 >18500 mg/L Fresh water | Fish - Oncorhynchus mykiss | 96 hours |
| | - | Acute LC50 10500000 to 12700000 ug/L Fresh water | Daphnia - Ceriodaphnia dubia | 48 hours |
| | - | Acute LC50 10000000 to 12300000 ug/L Fresh water | Daphnia - Ceriodaphnia dubia | 48 hours |
| | - | Acute LC50 >10000000 ug/L Fresh water | Fish - Pimephales promelas | 96 hours |
| | - | Acute LC50 >10000000 ug/L Fresh water | Daphnia - Daphnia magna | 48 hours |
| | - | Acute LC50 8050000 ug/L | Fish - Pimephales promelas | 96 hours |

| Validated on 2/16/2009. | Heavy duty Antifreeze/ Coolar purple 50-50 | nt <u>[[]</u> | Page: 7/9 |
|--|---|---------------------------------|-----------|
| | Fresh water - Acute LC50 Da 6900000 to Ce | aphnia - eriodaphnia ıbia | 48 hours |
| | - Acute LC50 Fi | sh - Pimephales omelas | 96 hours |
| | 22600000 to Ce | aphnia - eriodaphnia ıbia | 48 hours |
| | 25500000 to Ce | aphnia - eriodaphnia ıbia | 48 hours |
| | 13900000 to Ce | aphnia - eriodaphnia ıbia | 48 hours |
| | 13140000 ug/L Ce | aphnia - eriodaphnia ıbia | 48 hours |
| | 11610000 ug/L Ce | aphnia - eriodaphnia ıbia | 48 hours |
| | - Chronic NOEC Da 24000000 ug/L Ce | aphnia - eriodaphnia ubia | 48 hours |
| nclusion/Summary : Not a odegradability | vailable. | | |
| Conclusion/Summary : Not a | vailable. | | |

Section 13. Disposal considerations

Waste information

The generation of waste should be avoided or minimized wherever possible. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

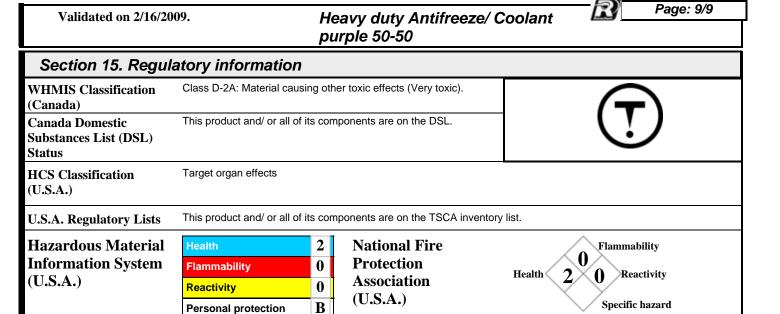
Validated on 2/16/2009.

Heavy duty Antifreeze/ Coolant purple 50-50



Page: 8/9

| Section 14. Transport information | | | |
|--|--|---|--|
| Canada TDG Classification | | | |
| Class | Not a TDG-controlled material. | No placed thending and hazard latest required. | |
| Subsidiary class | - | | |
| Proper Shipping Name (Canada) TDG | Not applicable. | | |
| UN number | Not applicable. | | |
| Packing Group | Not applicable. | | |
| Special provisions | Not applicable. | | |
| IMDG Classification | | No precent chandling and heart labels required. | |
| Class | Not controlled under IMDG. | | |
| Subsidiary class | Not applicable. | | |
| Proper Shipping Name IMDG | Not applicable. | | |
| UN number | Not applicable. | No placed (handling and hazard label) required. | |
| Packing Group | Not applicable. | | |
| Marine pollutant | Not a pollutant. | | |
| Special provisions | Not applicable. | | |
| United States DOT (Classification) | | | |
| Class | Class 9: Miscellaneous hazardous material. | A | |
| Subsidiary class | - | 411119 | |
| Proper Shipping Name (United States) DOT | Environmentally hazardous substance, liquid, n.o.s. (Ethylene glycol) | 3 | |
| UN number | UN 3082 | | |
| Packing Group | III | | |
| Special provisions | In single containers of 5000 lbs capacity or less this product is exempt from DOT regulations (not regulated). Does not require label or placards. Reportable Quantity (RQ)= 5000 lbs (2268 kg) (as ethylene glycol) For bulk shipments equal to or greater than Reportable Quantity (RQ), please adhere to classification as outlined in DOT Classification section. | | |
| International Air Transport Association (IATA) | For air shipment classification and associated regulations, please refer to the latest edition of IATA Dangerous Goods Regulations. | | |



Section 16. Other information

Validated and verified by Compliance and Technical Information Manager on 2/16/2009 ph.# 905-878-5544

Printed 2/16/2009.

Notice to reader

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MSDS are available at www.recochem.com